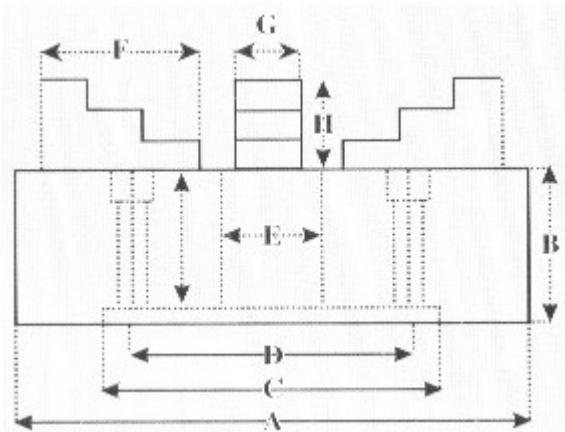


4 JAWS INDEPENDENT DOG CHUCKS ("4 to 72")



- A - Diameter of the chuck**
- B - Height of the chucks body**
- C - Flange Races Diameter**
- D - Bolt Circle Diameter**
- E - Bore in the chuck body**
- F - Lenght of the Jaws**
- G - Width of the Jaws**
- H - Height of the Jaws above body**

Independent Lathe Chucks are built specially for heavy duty and strong grips. Bodies of Semi-Steel are made from selected material. Brinell hardness is kept to the standard ratio. The body is grounded finished.

(MTC-116)

JAWS

- Reversible gripping jaws robustly proportioned care hardness and ground for precision work position.
- All gripping jaws individually tested for Rack well hardness between 55-60 to ensure reduced wear & tear.

- All gripping jaws accurately ground to give maximum bearing surfaces.

SCREWS

- Screws are made from tested materials and quality as double bearing type to ensure long life.
- Operating screws tested to Rockwell hardness of 30 to 35.
- Jaws and Screws are made in ACME thread.

- Body of chucks made from graded casting.

GUARANTEE

Chucks are guaranteed against any manufacturing defects during its safe working for one year.



A	B	C	D	E	F	G	H	Wt.Kgs.
4"	2 1/8"	3 1/4"	2 25/32"	1"	2"	11/16"	1"	5kgs.
6"	2 7/8"	4 15/16"	4 1/2"	1 1/2"	2 1/2"	15/16"	1 1/4"	10kgs.
8"	3 3/8"	3 1/16"	3 7/16"	2"	3"	1 5/32"	1 5/8"	16kgs.
10"	3 3/8"	4 15/16"	4 3/8"	2 1/2"	3 1/2"	1 5/32"	1 5/8"	25kgs.
12"	4"	6"	5 3/16"	3"	4 1/2"	1 3/16"	2 1/4"	40kgs.
14"	4"	6"	5 3/16"	3 1/2"	4 1/2"	1 3/16"	2 1/4"	50kgs.
16"	4 1/2 "	7 1/2	6 5/8"	4"	5 1/2"	1 3/4"	2 1/2"	70kgs.
18"	4 1/2 "	7 1/2"	6 5/8"	4 1/2"	5 1/2"	1 3/4"	2 1/2"	85kgs.
20"	4 1/2 "	8 7/8"	8"	5"	6"	1 3/4"	2 1/2"	110kgs.
22"	5 1/4"	10"	9 1/16"	5 1/2"	6"	1 3/4"	2 1/2"	140kgs.
24"	5 3/4"	10"	9 1/16"	6"	7"	1 7/8"	4"	180kgs.
26"	6"	10"	9 1/16"	6 1/2"	7"	1 7/8"	4"	200kgs.
28"	6 1/4"	11"	9 3/4"	7"	7"	1 7/8"	4"	240kgs.
30"	6 1/2"	11"	9 3/4"	7 1/2"	8"	1 7/8"	4"	280kgs.
36"	7"	12 1/2"	11 11/16"	9"	9"	2 1/8"	5"	380kgs.
40"	7 1/2"	13 1/2"	12 1/2"	10"	10"	2 1/8"	5"	500kgs.
42"	7 1/2"	16"	12 1/2"	10"	10"	2 1/8"	5"	600kgs.
48"	8"	18 1/4"	16 5/8"	12"	12"	2 3/8"	6"	800kgs.
60"	10"	21 1/4"	19 5/8"	15"	15"	2 7/8"	7"	1700kgs.
72"	11"	26 5/8"	24 1/2"	18"	18"	2 7/8"	7"	2700kgs.