MODEL	VM – 2	VM-3	VM- 4
TABLE			
Working Table	1250 x 275	1400 x 325	1500 x 350
Swivel Of Table	Fixed	Fixed	Fixed
SPINDLE			
No of Range Speed	9 (50 – 950)	9 (50 – 950)	9 (50 – 950)
Taper Of Spindle	ISO -40	ISO – 40	ISO – 40
Distance From Centre of Spindle To Column	325	385	435
VERTICLE HEAD			
Swivel Of vertical Head	90”	90”	90”
Manual Quill Movement	65	70	85
FEEDS			
X – Longitudinal	650	700	800
Y – Cross	200	280	330
Z – Vertical	405	535	610
No of Range Speed			
X – Longitudinal	6 (11 – 75)	6 (11 – 75)	6 (11 – 75)
Y – Cross	6 (11 – 91)	6 (11-91)	6 (11-91)
Z – Vertical	6 (2 – 14)	6 (2 – 14)	6 (2 – 14)
ELECTRICALS			
Main Drive Motor (1440 RPM)	3 Hp	5 HP	7.5 Hp
Feed Motors (960 RPM)	2 hp	2Hp	2 Hp
Coolant Pumps (2800 Rpm)	0.1Hp	0.1 Hp	0.1 Hp
WEIGHT OF MACHINES			
Net Weight	2000 Kg	2700 Kg	3600 Kg
Gross Weight	2400 Kg	3200 Kg	4200 Kg