

ROTARY MILLING TABLES



Features:-

- The Table & Body manufactured from close grain shock resisting cast iron.
- The body is provided with two bolt slots in code No. U335 & U337 for mounting on machine Table vertically & Horizontally.
- Provided with quick & precise disengagement of worm drive.
- Efficient lock provided.
- End play in wormshaft is adjustable.
- An eccentric sleeve with thrust Bearing races in the worm shaft.
- Provision for fine zero adjustment when setting work piece. Works as an index centre in the vertical position as well as convential Rotary Table graduated 360° indexing Plate is provided to enable the user to convert quickly to use indexing plates for fast setting.
- Direct reading to 2 minutes for size 6", 8" & 10" on hand wheel scale.
- Direct reading to 1 minutes for size 12", 15", 18" & 20" in hand wheel scale.
- High accuracy, easy reading of all dias clear & functionl arrangement of all operating elements sturdy yet simple good looking practical design. These are widely used for circular cutting, angle setting, boring & spot facing with a milling machine.



Specifications:-

SIZE IN INCHES	6	8	10	12	15	18	20
Dia. of Table in mm	150	150	250	300	375	450	500
Table slot in mm	10	14	14	16	16	20	20
Center Bush Bore	MT NO.-2	MT NO.-3	MT NO.-3	MT NO.-3	MT NO.-3	MT NO.-4	MT NO.-4
Worm & Gear Ratio	1:72	1:72	1:72	1:120	1:120	1:120	1:120
Calibration	2 Min	2 Min	2 Min	1: Min	1: Min	1: Min	1: Min
Overall Height in mm							
Vertical U335 & U337	240	305	380	430	530	615	815
Horizontal U334 & U336	95	100	107	130	135	155	155
Base to center U335-U337	155	168	195	225	250	260	280
No. of indexing Holes	19, 27, 30, 33, 41, 47,			19, 27, 30, 33, 41, 47, 53, 61			
	23, 25, 28, 31, 39, 43			23, 25, 28, 31, 39, 43, 51, 59			
Approx. weight in kgs.							
Code No U334	14	23	38	55	95	162	177
Code No U336	15	25	40	58	98	165	180
Code No U335	16	27	43	65	100	175	187
Code No U337	17	29	45	68	103	178	190