

<b>MODEL</b>	UV – 2	UV – 3	UV-4
<b>Table</b>			
Working Table	1250 x 275	1400 x 325	1600 x 350
Swivel Of Table	45°	45°	45°
<b>Spindle</b>			
Arbour	25.4	25.4	25.4
No Of Range Speed	9 ( 50 – 950)	9 ( 50 – 950)	9 (50 -950)
Taper Of Speed	ISO – 40	ISO – 40	ISO -40
<b>Feeds</b>			
X – Longitudnal	650	700	800
Y – Cross	200	280	330
Z – Verticles	405	535	610
<b>Verticle Attachment Of Ram</b>			
Cross	135 – 400	135 – 450	135 – 535
Verticles	100 – 500	100 – 575	100 – 625
Speed For Verticles	6 ( 95 – 550)	6 (95 -550 )	6 ( 95 – 550)
Quill Movements	55	60	65
<b>Electricals</b>			
Main Drive Motor (1440 RPM)	2 HP	3 Hp	5 Hp
Feed Motors ( 960 RPM)	2 HP	2 Hp	2 Hp
Verticle speed Motors ( 2800 RPM)	1.5 HP	1.5 Hp	2 Hp
Coolant Pumps (2800 RPM)	0.1 HP	0.1 Hp	0.1 Hp
<b>Weight Of Machines</b>			
Net Weight	2000 Kg	3000 Kg	3600 Kg
Gross Weight	2400Kg	3500 Kg	4200 Kg
<b>No &amp; Range Of Feeds ( Per Min)</b>			
X – Longitudnal	6 ( 11 – 75)	6 ( 11 – 75)	6 ( 11 – 75)
Y – Cross	6 ( 11 – 91)	6 ( 11 – 91)	6 ( 11 – 91)
Z – Verticles	6 ( 2 – 14)	6 ( 2 -14)	6 ( 2 – 14)