DYNASYLAN® GLYMO

3-Glycidyloxypropyltrimethoxysilane

\[
\begin{align*}
\text{O} & \\
\text{CH}_2\text{-CH}_2\text{-CH}_2\text{O}\text{-} & \\
\text{Si(OCH}_3\text{)}_3 &
\end{align*}
\]

CAS: 2530-83-8
EINECS: 219-784-2
TSCA: listed

Product Description

DYNASYLAN® GLYMO is a bifunctional organosilane possessing a reactive organic epoxide and hydrolyzable inorganic methoxysilyl groups. The dual nature of its reactivity allows DYNASYLAN® GLYMO to bind chemically to both inorganic materials (e.g., glass, metals, fillers) and organic polymers (e.g., thermosets, thermoplastics, elastomers), thus functioning as an adhesion promoter, crosslinking agent and/or surface modifier. DYNASYLAN® GLYMO is a colorless low-viscosity liquid with a slight terpentine-like odor. It is soluble in alcohols, ketones and aliphatic or aromatic hydrocarbons.

Technical Data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Unit</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density (20 °C / 68 °F)</td>
<td>approx. 1.07</td>
<td>g/cm³</td>
<td>DIN 51757</td>
</tr>
<tr>
<td>Refractive index n(20, D)</td>
<td>approx. 1.429</td>
<td></td>
<td>DIN 51423</td>
</tr>
<tr>
<td>Boiling point (0.7 hPa / 0.5 torr)</td>
<td>approx. 90 / 194</td>
<td>°C / °F</td>
<td>DIN 51356</td>
</tr>
<tr>
<td>Flash point</td>
<td>approx. 122 / 252</td>
<td>°C / °F</td>
<td>DIN 51758</td>
</tr>
<tr>
<td>Ignition temperature</td>
<td>approx. 400 / 750</td>
<td>°C / °F</td>
<td>DIN 51794</td>
</tr>
<tr>
<td>Viscosity (20°C / 68°F)</td>
<td>approx. 3.7 / 3.5</td>
<td>mPa.s / cSt</td>
<td>DIN 53015</td>
</tr>
</tbody>
</table>

Properties and Applications

Reactivity

In the presence of water, the methoxy groups of DYNASYLAN® GLYMO hydrolyze to form reactive silanol groups which can bond to a variety of inorganic substrates. The organophilic glycylid end of DYNASYLAN® GLYMO can react with a suitable polymer. Hydrolysis of DYNASYLAN® GLYMO can be catalyzed by organic acids such as acetic acid.

Examples of suitable inorganic substrates are glass, glass fibers, quartz, cristobalite and metals.

DYNASYLAN® GLYMO may be used with such polymers as epoxy, phenolic, polyurethanes, PVAC, acrylates, polysulfides.
Applications

DYNASYLAN® GLYMO is an essential ingredient in the products of many industries. Examples are:

- glass fiber/glass fabric composites: as a finish or a size ingredient
- foundry resins: as an additive to polyurethane resins
- sealants and adhesives: as a primer or additive
- mineral filled composites: for pre-treatment of fillers and pigments or as an additive to the polymer
- paints and coatings: as an additive and as a primer for improving adhesion to the substrate, especially glass and metal
- improved shelf life over aminosilanes in polyurethanes

Important product effects that can be achieved through the use of DYNASYLAN® GLYMO include:

- improved mechanical properties, such as flexural strength, tensile strength, impact strength and modulus of elasticity
- improved moisture and corrosion resistance
- improved electrical properties, for example dielectric constant, volume resistivity

DYNASYLAN® GLYMO can also improve such processing properties as

- filler dispersion
- rheological behavior (i.e. viscosity reduction) Newtonian behavior
- increased filler loading
- non yellowing

Processing

DYNASYLAN® GLYMO may be used as a constituent of an aqueous size, neat, or added to the polymer matrix as an additive. A chemical modification can be achieved by reaction with suitable functional monomers or polymers.

Safety and Handling

Before considering the use of DYNASYLAN® GLYMO read its Safety Data Sheet thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use. The Safety Data Sheet is available upon request from your local Degussa representative.

Packaging, Storage and Shelf Life

DYNASYLAN® GLYMO is supplied in 25 kg and 50 kg pails, in 210 kg drums or in 950 kg containers.

In the unopened container DYNASYLAN® GLYMO has a shelf life of at least one year.

01Be-Jan 05